

IN THE CLAIMS

1. (Currently amended) A roll of a polyvinyl alcohol film obtained by winding up the polyvinyl alcohol film around a cylindrical core tube after forming the film from a solution of a polyvinyl alcohol resin, wherein the cylindrical core tube is made of a metallic material and has a surface roughness of at most 100 S, a roundness of 0.01 to  $\pm 0.2$  mm and a cylindricity of 0.01 to 1 mm, and wherein a thickness of said polyvinyl alcohol film is 20 to 100  $\mu$ m.

2. (Canceled).

3. (Original) The roll of claim 1, wherein said cylindrical core tube has an outer diameter of 75 to 210 mm and a length of 0.5 to 4.0 m.

4. (Canceled).